

5261692



Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RELEASED

DATE

N/A

LIMITED RELEASE

D5806-13

Job Sheet 207475



Part No: D5806-13

Job Qty: 6 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/26/20

Job Tracking No:

Due Date: 3/27/20

Created By: Jennifer Renwick

Type: Stock

Description:

Note: URF 20-522 DWG 5806 REV.A IPP REV:A NEW ISSUE 20.31.01 JV VERF:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs	3/27/20	3/27/20	0.17	0.30	Waterjet - Flow		on 20/03/09
110	QC 2	6 pcs	3/27/20	3/27/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		on 20/03/09
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		
							QC 2 - 5		
							QC 2 - 71		

120 QC 8	6 pcs	3/27/20	0.00 0.00	QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	6 pcs	3/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	

DAS
MAY 10 2020 40
6-49

MFL

					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
140	QC 21 - SA	6 pcs	3/27/20	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

MAR 10 2020

Part Op **100** - 1-Cut as per DWG. DWG. Rev: A PROG. Rev: A 2-Deburr if necessary
 Descriptions: **110** - QC2- Inspect parts off machine FAI/FAIB
120 - QC6- Inspect parts - second check
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Job BOM records could not be found.

FM137041-1

Job Allocations

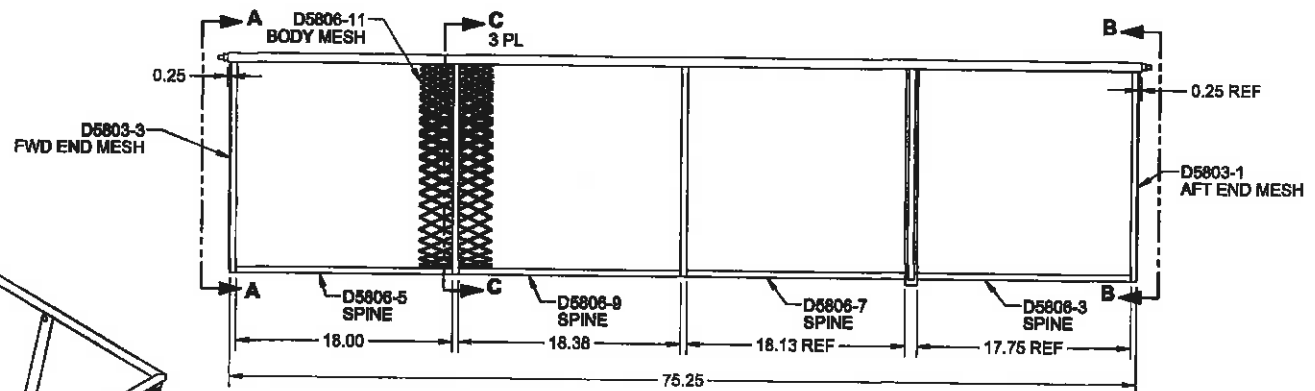
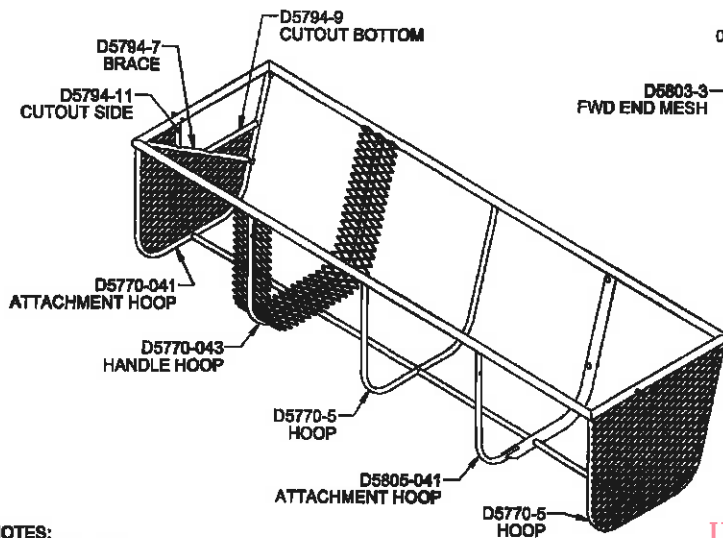
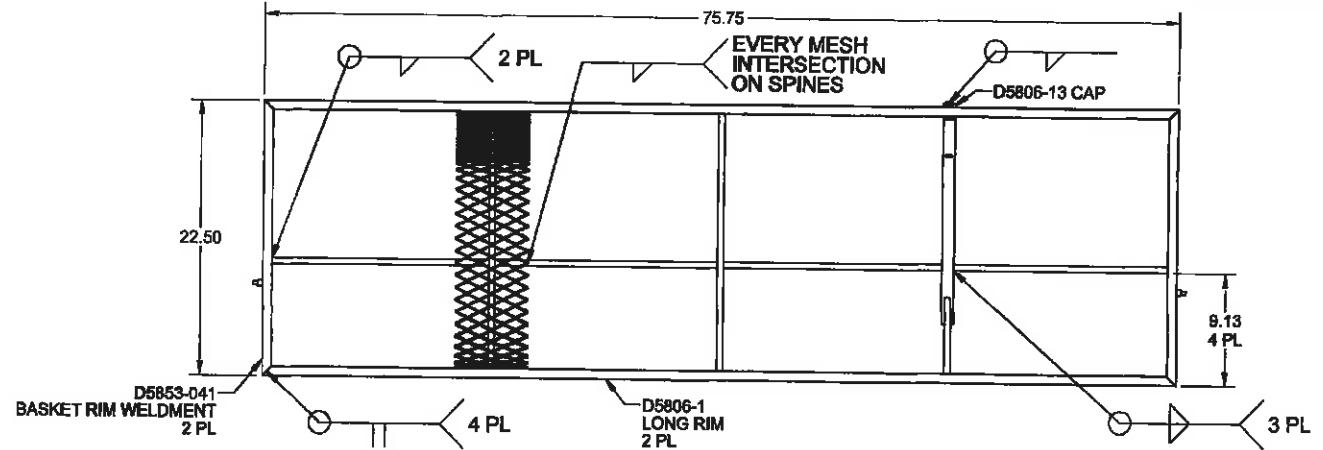
Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 3/5/20 8:29 AM Dart.Renwick.Jennifer

QTY -041	P/N	DESCRIPTION
X	D5806-041	MEDIUM BASKET BODY, LH
1	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D6770-041	ATTACHMENT HOOP
1	D6770-043	HANDLE HOOP
2	D5770-5	HOOP
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH
1	D5805-041	ATTACHMENT HOOP
2	D5806-1	LONG RIM
1	D5806-3	SPINE
1	D5806-5	SPINE
1	D5806-7	SPINE
1	D5806-9	SPINE
1	D5806-11	BODY MESH
1	D5806-13	CAP
2	D5853-041	BASKET RIM WELDMENT



D5806-041 MEDIUM BASKET BODY, LH
(DERIVED FROM AERO DESIGN P/N 76411-01-02)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
URF 2020.522 20.02.14 (NO)

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 207475

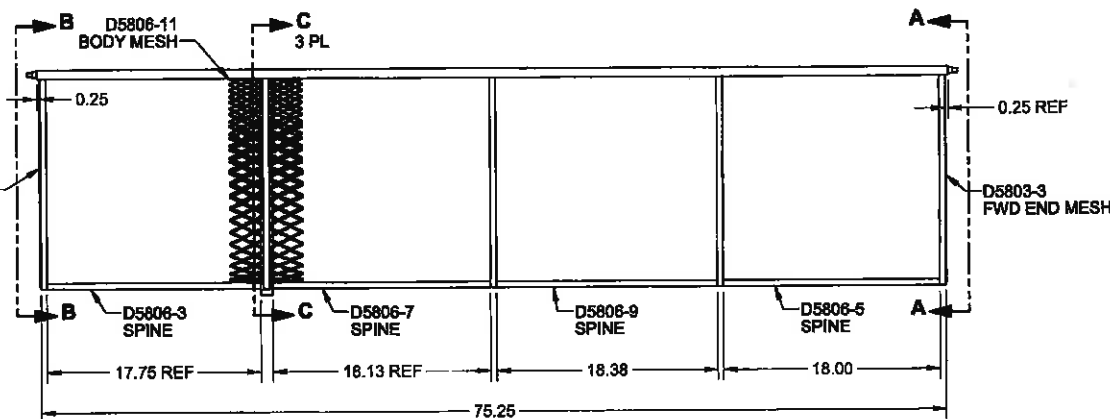
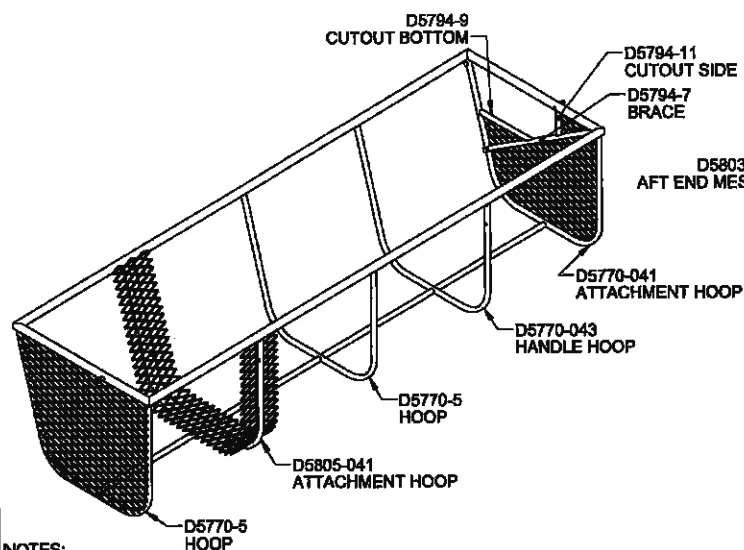
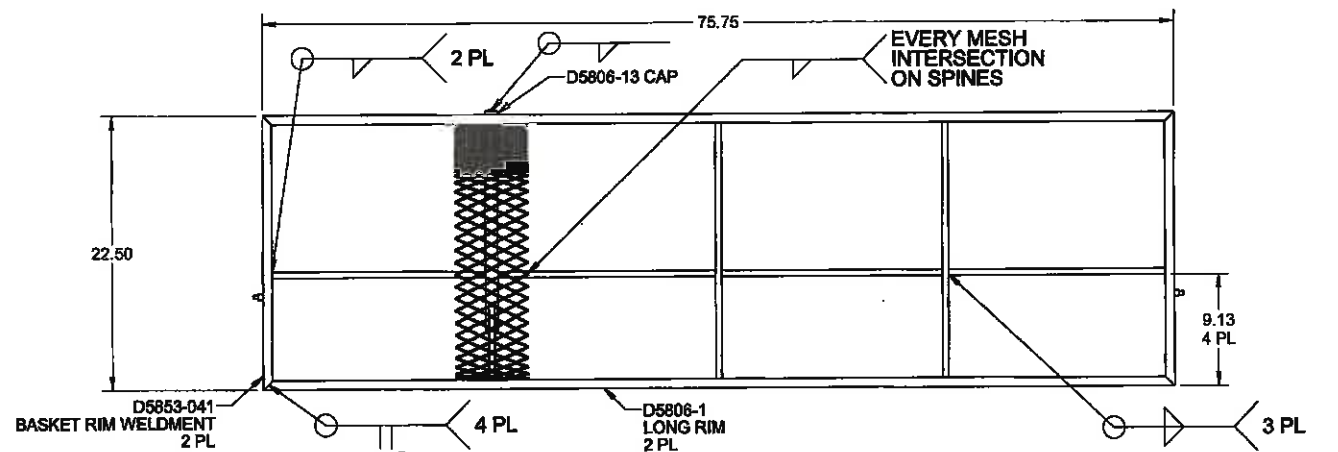
RELEASED
2020 FEB 18 NO
ECN 2020-54

APPROVED

REV.	NEW ISSUE	DESCRIPTION	ZF	20.01.17
DESIGN	ZF		BY	DATE
DRAWN	ZF			
CHECKED	KPT	DART AEROSPACE LTD		
MFG. APPR.	DD	HAWKESBURY, ONTARIO, CANADA		
APPROVED	NO	DRAWING NO.		REV. A
DE APPR.	CP	D5806		SHEET 1 OF 7
DATE	20.01.17	TITLE		SCALE
		MEDIUM BASKET BODY		NT8

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 016 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 28.31 lbs
 - 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO BUFF OR GRIND, TO CLEAN UP WELDS.
 - 9) DRILL #30 (Ø0.129) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
 - 10) WELD FIRST 5 INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION MINIMUM
 - 11) WELD EVERY MESH INTERSECTION

QTY -042	P/N	DESCRIPTION
X	D5806-042	MEDIUM BASKET BODY, RH
1	D5794-7	BRACE
1	D5794-9	CUTOUT BOTTOM
1	D5794-11	CUTOUT SIDE
1	D5770-041	ATTACHMENT HOOP
1	D5770-043	HANDLE HOOP
2	D5770-5	HOOP
1	D5803-1	AFT END MESH
1	D5803-3	FWD END MESH
1	D5805-041	ATTACHMENT HOOP
2	D5806-1	LONG RIM
1	D5806-3	SPINE
1	D5806-5	SPINE
1	D5806-7	SPINE
1	D5806-9	SPINE
1	D5806-11	BODY MESH
1	D5806-13	CAP
2	D5853-041	BASKET RIM WELDMENT



D5806-042 MEDIUM BASKET BODY, RH
(DERIVED FROM AERO DESIGN P/N 76411-01-01)
(MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW
URF 2020.522 20.02.14 (NO)

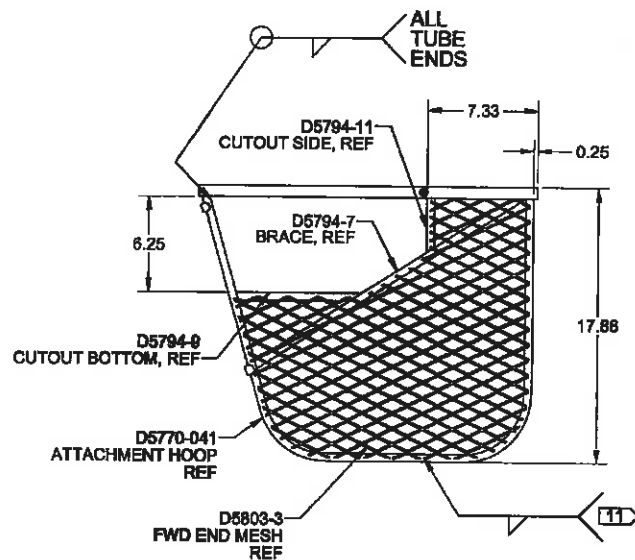
- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044
 - 7) WEIGHT: 28.31 lbs
 - 8) WELD PER DART QSI 004. IT IS PERMISSIBLE TO GRIND OR BUFF, TO CLEAN UP WELDS
 - 9) DRILL #30 (Ø0.125) VENT HOLES AS REQUIRED. FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD PRIOR TO FINISH.
 - 10) WELD FIRST 5 MESH INTERSECTIONS DOWN EACH SIDE THEN EVERY 2ND INTERSECTION MINIMUM
 - 11) WELD EVERY MESH INTERSECTION

RELEASED
2020 FEB 18 *NO*

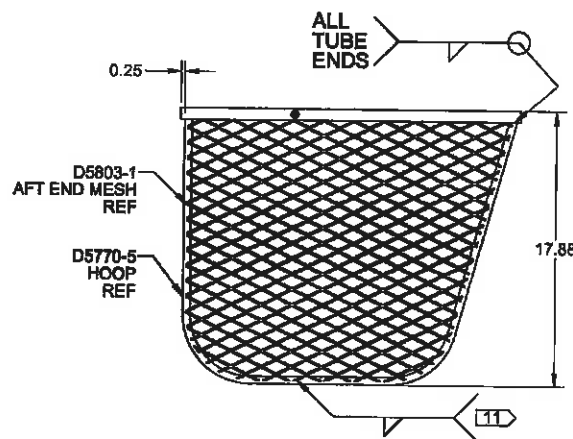
APPROVED

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DRAWN	ZF			
CHECKED	KPT			
MFG. APPR.	DD			
APPROVED	NO			
DE APPR.	CP	TITLE MEDIUM BASKET BODY		
DATE	20.01.17	SCALE NTS		

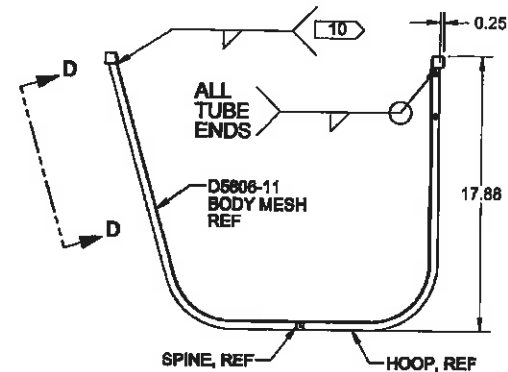
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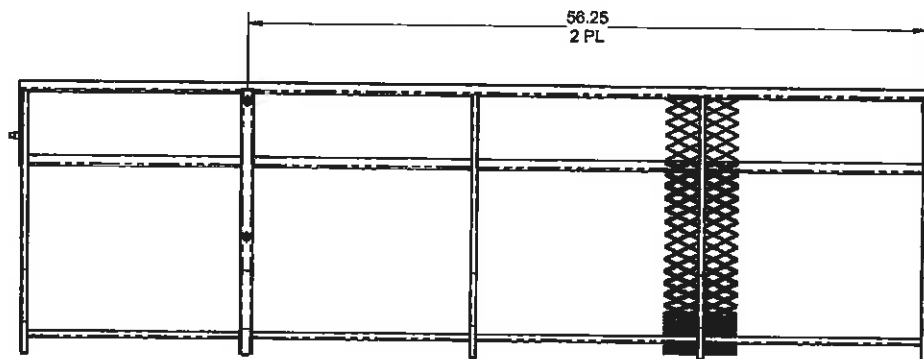
SECTION A-A
SCALE 1.25X



SECTION B-B
SCALE 1.25X



SECTION C-C
SCALE 1.25X



VIEW D-D
TYP

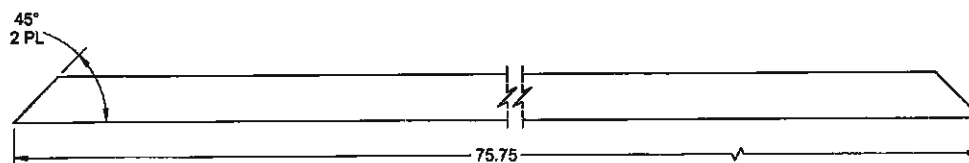
UNDER REVIEW

URF 2020.522 20.02.14 (NO)

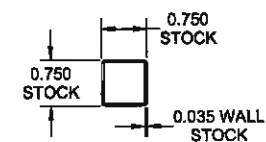
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DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 3 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	MEDIUM BASKET BODY	NTS
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D5806-1 LONG RIM



UNDER REVIEW

URF 2020.522 20.02.14 (NO)

NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 3/4 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6380/6381/6382/6373/6374
REF DART SPEC M4130N-TS0.750W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.08 lbs

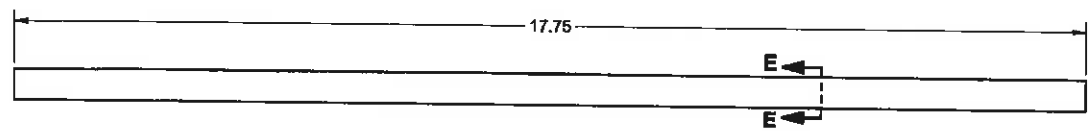
RELEASED

2020 FEB 18 *NO*

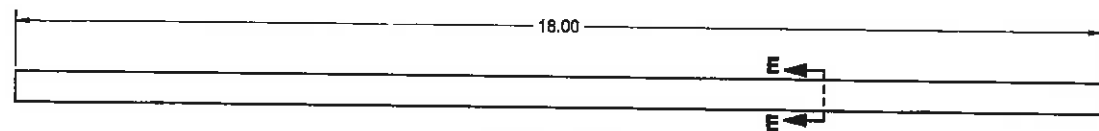
APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 4 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	<i>CP</i> MEDIUM BASKET BODY	NTS
DATE	20.01.17	<small>COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>	

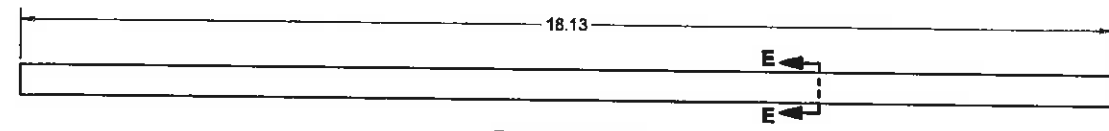
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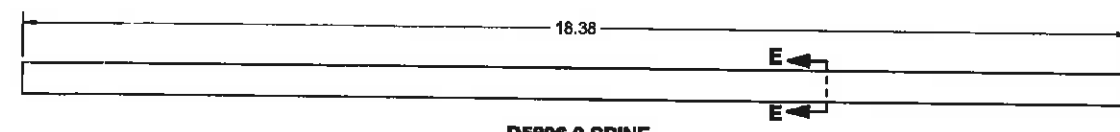
D5806-3 SPINE



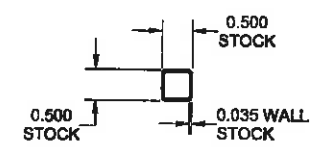
D5806-5 SPINE



D5806-7 SPINE



D5806-9 SPINE



SECTION E-E

NOTES:

- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-8738 OR AMS 6371/6380/6361/6362/6373/6374
REF DART SPEC M4130N-TS0.500W.035
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: -3: 0.31 lbs
-5: 0.32 lbs
-7: 0.32 lbs
-9: 0.31 lbs

UNDER REVIEW

URF 2020.522 20.02.14 (NO)

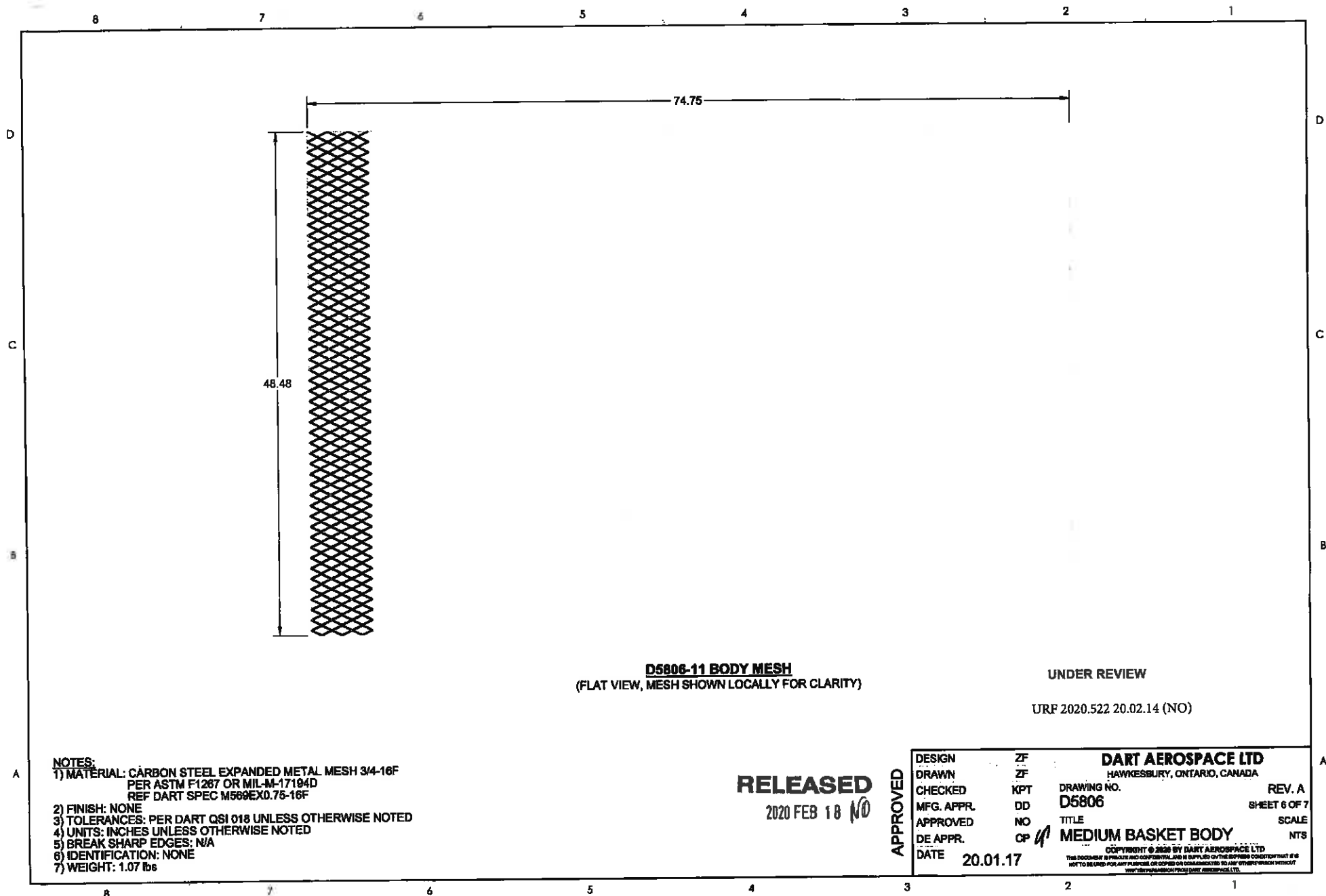
RELEASED

2020 FEB 18 NO

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DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 5 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	MEDIUM BASKET BODY	NTS
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8 7 6 5 4 3 2 1



D5806-11 BODY MESH
(FLAT VIEW, MESH SHOWN LOCALLY FOR CLARITY)

UNDER REVIEW

URF 2020.522 20.02.14 (NO)

NOTES:

- 1) MATERIAL: CARBON STEEL EXPANDED METAL MESH 3/4-16F
PER ASTM F1267 OR MIL-M-17194D
REF DART SPEC M569EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.07 lbs

RELEASED

2020 FEB 18 NO

APPROVED

DESIGN	ZF
DRAWN	ZF
CHECKED	KPT
MFG. APPR.	DD
APPROVED	NO
DE APPR.	CP
DATE	20.01.17

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D5806

TITLE

MEDIUM BASKET BODY

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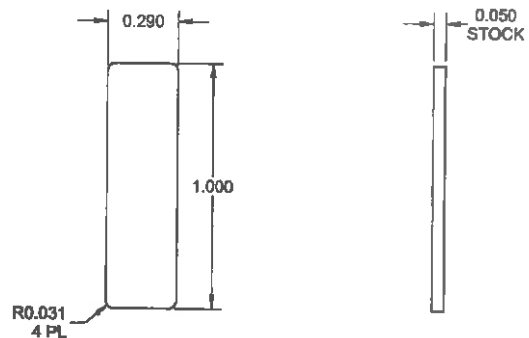
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REV. A

SHEET 6 OF 7

SCALE

NTS



D5806-13 CAP

UNDER REVIEW

URF 2020.522 20.02.14 (NO)

NOTES:

- 1) MATERIAL: AISI 1010/1025 STEEL SHEET, COLD ROLLED, #18 GA (0.050 THICK)
PER ASTM A36/A366/A1008 OR CSA D40-21 36W/44W/60W/60W/70W
REF DART SPEC M1010-S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: < 0.01 lbs

RELEASED
2020 FEB 18 NO

APPROVED

DESIGN	ZF	DART AEROSPACE LTD	
DRAWN	ZF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	DRAWING NO.	REV. A
MFG. APPR.	DD	D5806	SHEET 7 OF 7
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	MEDIUM BASKET BODY	NT8
DATE	20.01.17	<small>COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DRAWING IS PRIVATE AND CONFIDENTIAL. NO PART IS TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35495

Purchase Order Date 3/6/2017

PO Print Date 3/6/2017

Page Number 1 of 5

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MAR 06 2017

Contact Name

Vendor Phone 800 667 4248

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Ship-To Contact

Ship To Phone

Terms

Net 30

Ship Via:

Yours ppd

Currency

CAD

Ship Acct:

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M1010S18GA	1010/1025 SHEET .048	3/10/2017 Yes 3/10/2017		32.00 sf	\$1.50	\$48.00
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W MINIMUM YIELD TENSILE STRENGTH = 28 KSI MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI COLD ROLLED							

Line Total: \$48.00

2	M2024T3S.040	2024-T3 .040 sheet	3/10/2017 Yes 3/10/2017		48.00 sf	\$5.35	\$256.98
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							

Line Total: \$256.98

PO Instructions: quotation no: sou0018309
quotation no: sou0019437

Note:

3/6/2017

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: ALC88-A

PO / BATCH NO.: FG3545/13241

DATE: 17/03/16

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: .048

QUANTITY RECEIVED: 32

THICKNESS RECEIVED: .046

QUANTITY INSPECTED: 32

SHEET SIZE ORDERED: 4x8

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y N	
CORROSION	Y <input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	GR 1010
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y N	.046
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y N	ASTM A1008
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y N	Heat # 1102/03655
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y N	ALC88-A
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y N	M13-K4
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 13 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>48</u>	SIGNED OFF BY: _____		
DATE: <u>17/03/16</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



QUALITY CERTIFICATE OF "SHOUGANG" BRAND

公司总部地址：中国北京市石景山区
 ADD. OF SHENHUA GROUP: SHIJIYINGSHAN DISTRICT, BEIJING, CHINA
 邮政编码 POST CODE: 100041
 电话 TEL.: (+8610) 68281668
 电邮地址 E-MAIL: SGT@MAIL.SHENHUA.CO.CN
 中国工厂地址：中国广东省广州市天河区 053206
 ADD. OF SHENHUA GROUP: CANTON INDUSTRY ZONE, TIANSHAN,
 GUANG. P.R. CHINA 053203

總發行：台灣區電機電子工業同業公會

MANUFACTURER: SHONGANG GROUP, SHONGANG, HONGKONG UNITED IRON & STEEL CO. LTD

[illegible]

C 650 306
C 650 315

DAS
48
8-89
17/05/14

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/>	DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Cross tube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> </div> <div> Eng. (Non-AW) <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Water Jet <input type="checkbox"/> Supplier <input type="checkbox"/> Quality <input type="checkbox"/> </div> </div>			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause <div style="display: flex; flex-direction: column; gap: 5px;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div>		FAULT CATEGORY <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Bending <input type="checkbox"/> Crushing <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Mislabeled </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Incomplete/Unclear Instructions <input type="checkbox"/> Drill Holes <input type="checkbox"/> Fit/Function </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain Direction <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Off-set/Set-up </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Outside Tolerance <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Misread </div> </div>			
Other/Details:					